

Weld On Jacks Instruction Sheet



"The Best Overall Value In The Industry"

Warning: Carefully read and understand below instructions for safe installation. Failure to follow these instructions and basic safety precautions may result in serious personal injury. When welding a trailer jack always make sure the trailer is properly supported. For welding process follow welding practices and all instructions that come with the welding equipment being used. These instructions are guidelines. It is the trailer manufacturers responsibility for proper welding based on their specific application.

Pipe Mount Jacks

Remove raw weld on piece from jack and place in the proper location on the trailer beam based on application. Weld all the way around the raw pivot pipe to the trailer beam with 3/16" fillet weld.



Weld On Bracket Jacks

Place jack in the proper location on the trailer beam based on application. Weld on the raw bracket at all contact points where the bracket meets trailer beam with 3/16" fillet weld.



5K and 8K Support Capacity Square Tube Jacks

Place jack in the proper location on the trailer beam based on application. Weld the full length on both sides where the jack outer tube contacts with the trailer beam with 3/16" fillet weld.



10K, 12K, 15K, 20K and 25K Support Capacity Square Tube Jacks

Place jack in the proper location on the trailer beam based on application. Weld (3) 2" long 1/4" fillet welds on both sides of jack. Space as far apart as possible to achieve maximum strength.

